



Dart Aerospace Ltd.
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647.7335
Job Sheet 212933



Part No: 647.7335

Job Qty: 1 pcs

Part Name: EC135 T2/P2 Lower Cutter Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/9/20

Job Tracking No:

Due Date: 9/28/20 *ect*

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG 647.7300 REV.F IPP REV:A 2020.04.01 NEW ISSUE DD VERF:RQ IPP REV:B 2020.06.19 ASPER
DWG REV.F DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	9/28/20	9/28/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
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							Packaging 1 - 19		
							Packaging 1 - 20		
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							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S306539



Part: 647.7335

Job No: 212933

Serial No/Batch: S306539

Revision: REV.G

Inspector:

Exp Date:

Instructions:

Date: 10/15/20

Plex 9/9/20 11:15 AM Dart.Renwick.Jennifer

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140 QC 21 - FG

1 pcs

9/28/20

0.00 0.00

QC 21 - FG - 21

QC 21 - FG - 70

QC 21 - FG - 9

QC 21 - FG - 77

QC 21 - FG - 28

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.7335

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7335

140 - (QC21- Final Inspection - Work Order Release)

017309

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5306325
601.3902	Eye Bolt	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5287010
AN44-5A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5298153
MS21042L5	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5293756
NAS1149F0532P	Washer (AN960-516L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	F18067-4
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5306327
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5285207
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5299615
647.0112	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258631
647.7501	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5267991
647.7702	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258859
93635A212	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5133297
AN3-11A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5228668
AN316C4R	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5253429
AN4C7A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5251071
AN665-34R	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5235821
MS21042L08	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5297812
MS21042L3	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5293723
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5292670
MS27039-08-13	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5283890
NAS1149C0432R	Washer (AN960C416L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5289426
NAS1149F0332P	Washer (AN960-10L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5297630
NAS1149FN832P	Washer (AN960-8)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5248080

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	2	0
	600.0991	1	2	0
	600.1012	1	36	0
	601.2045	1	9	0
	601.3902	2	38	0
	647.0112	2	60	0
	647.7501	1	16	0
	647.7702	2	30	0
	93635A212	4	57	0
	AN3-11A	2	96	0
	AN316C4R	2	56	0
	AN44-5A	2	27	0
	AN4C7A	2	136	0
	AN665-34R	2	44	0
	MS21042L08	2	900	0
	MS21042L3	2	817	0
	MS21042L4	2	1,918	0
	MS21042L5	2	292	0
	MS27039-08-13	2	81	0
	NAS1149C0432R	8	1,184	0
	NAS1149F0332P	4	2,114	0
	NAS1149F0532P	2	1,405	0
	NAS1149FN832P	4	1,868	0

Part Specifications

Specifications could not be found.

Plex 9/9/20 11:15 AM Dart.Renwick.Jennifer